

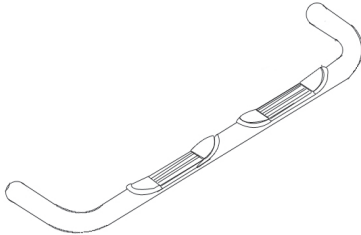

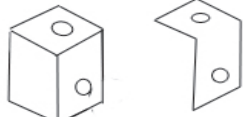

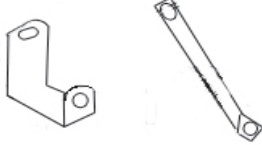

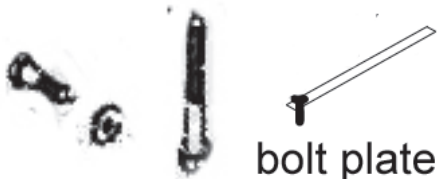

INSTALLATION GUIDE:

1999-2010 CHEVY SILVERADO/GMC SIERRA 1500/2500LD EXT. CAB 3' STAINLESS SIDE STEP BAR

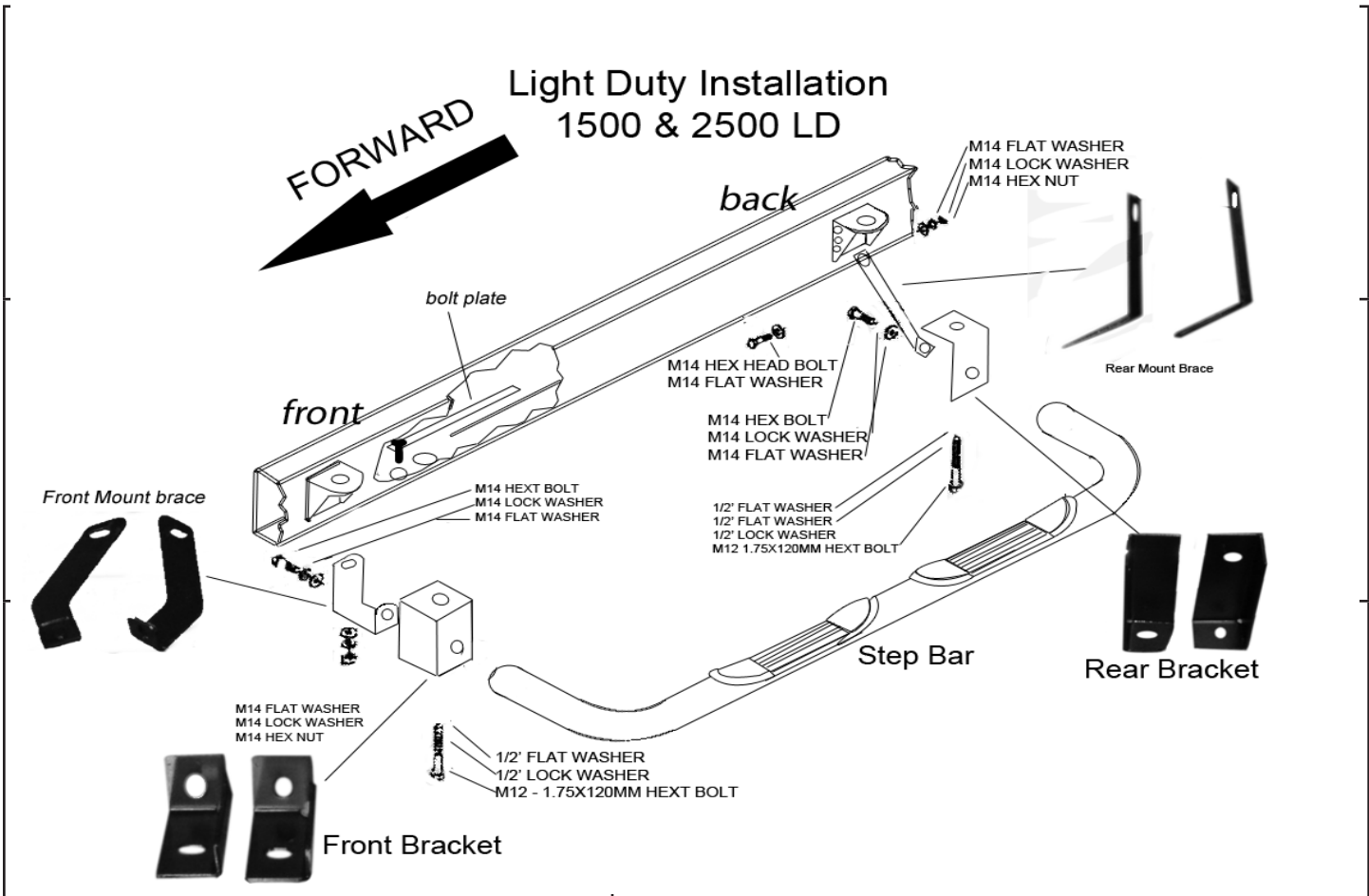
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<http://www.youtube.com/spyderauto>

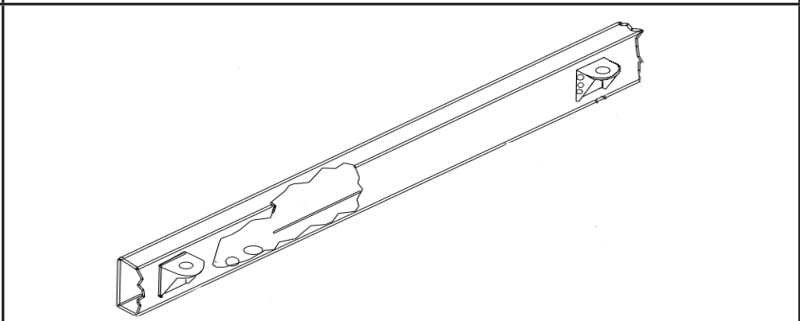
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Parts Identification:		TOOLS REQUIRE	
Side Step Bar		BREAKER BAR	
Front and Rear Bracket	 <p style="text-align: center;">Front Rear</p>	24MM & 17MM SOCKET	
Front and Rear Mount Bracket	 <p style="text-align: center;">Front Rear</p>	WRENCH	
M14 FLAT WASHER M14 LOCK WASHER M14 HEX NUT 1/2' FLAT WASHER 1/2' LOCK WASHER M12-1.75X120MM HEX BOLTS BOLT PLATES	 <p style="text-align: center;">bolt plate</p>	TORQUE WRENCH	

STEP: 1



First locate the existing bolts on the front and rear of the frame. The Rear is located right before the bed of the truck.



Once you find the front bracket frame, remove the existing bolts using a breaker bar.



Install the Bolt Plate inside the frame of the truck. To access the inside, there is a larger hole to slide the bolt plate in, once you have the plate in, locate the smallest hole and insert from there as shown in the picture.



STEP: 2

Install the Front Bracket on the front frame of the vehicle. Use the existing bolt and screw the bracket on. Do not tighten the bolts of the frame yet.



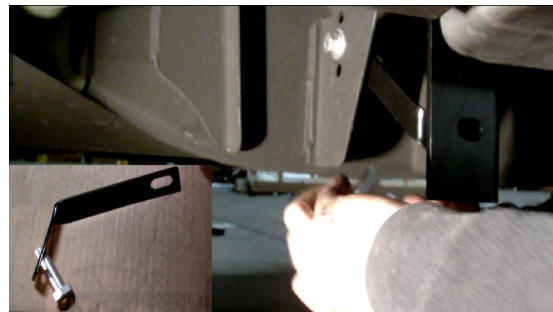
Now install the Front Mount Brace, the Brace should connect from the Bolt plate to the Front Bracket. Use one of the M12 hex bolt and nut. Do not tighten the bolts until the Step bar is installed.



Remove the bolts from the Rear Frame of the truck, once you remove the bolts, install the Rear Bracket to the frame. Use the existing bolt to install the bracket on.



Install the Rear Mounting Brace on the bracket, the end should connect to the Rear Bracket. To install the top part of the brace, insert the middle hole as shown in the picture.



Install the Side Step Bar to the truck, align the step bar to the brackets on both ends. Make adjustments to the bracket to fit right. Once you have mount the Side Step Bar, tighten the screws.



Using the Torque Wrench and wrench to tighten the bolts of the bracket and the side step bar. Also bolts that was installed on the bracket.



STEP:3

Clean the Side Step Bar after you are finish using a fiber cloth.



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